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TITLE: Production of stable hydrolyzable organosilane solutions

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INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

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CLAIMS:

What I claim is:

1. A method of improving the physical and chemical stability of an aqueous solution containing a quantity of an <u>organosilane</u> of the formula A.sub.3-x B.sub.x SiD provided that the <u>organosilane</u> fails to form a clear solution in water at 25.degree. C. at the intended level of use of the <u>organosilane</u>, the method comprising:

including within the aqueous solution

a <u>surfactant</u> selected from the group consisting of cationic <u>surfactants</u>, non-ionic surfactants, amphoteric surfactants and mixtures thereof, and

at least 1 by weight based on the total weight of the aqueous solution of a glycol ether co-solvent to improve the physical and chemical stability of the aqueous solution,

wherein the po-solvent has a solubility in water at 20.degree. C. in the range of 1 to 25%, and A is --OH or a hydrolyzable group, B is a substituted or unsubstituted alkyl group of from 1 to 4 carbon atoms, x has a value of 0, 1 or 2, and D is a substituted or unsubstituted hydrocarbon group.

2. The method of claim 1 wherein:

A is an alkyl ether group.

3. The method of claim 2 wherein:

A is an alkyl ether group having a lower alkyl group having 1 to 4 carbon atoms.

4. The method of claim I wherein:

D is a hydrogarbon group including at least one fluorine substituent.

5. The method of claim 1 wherein:

D is a hydrocarbon group containing from 6 to 18 carbon atoms.

6. The method of claim 1 wherein:

the organosilane has the formula Rf-X-Si(OR).sub.3 wherein Rf is a perfluoroaliphatic group, K is a linking group containing an unsubstituted lower alkylene group, and R is methoxy or ethoxy.

7. The method of plaim I wherein:

the quantity of the $\underline{\text{organosilane}}$ in the aqueous solution is 0.01° to 3° based on total weight of the aqueous solution.

9. The method of claim I wherein:

the surfactant is included in the aqueous solution in the range of 1% to 10% by weight based on the total weight of the aqueous solution.

9. The method of claim I wherein:

the amount of co-solvent included in the aqueous solution is in the range of $1^{\frac{1}{2}}$ to 9, by weight based on the total weight of the aqueous solution.

10. The method of claim 9 wherein:

the amount of co-solvent included in the aqueous solution is in the range of 4% to 9 by weight based on the total weight of the aqueous solution.

II. The method of claim 9 wherein:

the co-solvent is selected from the group consisting of propylene glycol n-butyl ether, dipropylene glycol n-butyl ether, and dipropylene glycol n-propyl ether.

12. A method of improving the physical and chemical stability of an aqueous solution containing 0.01: to 3% by weight of an <u>organosilane</u> of the formula A.sub.3-x B.sub.x SiD provided that the <u>organosilane</u> fails to form a clear solution in water at 25.degree. C. at the intended level of use the <u>organosilane</u>, the method comprising:

including within the aqueous solution

from 1 to 10 by weight based on the total weight of the aqueous solution of a surfactant selected from the group consisting of cationic surfactants, non-local surfactants, amphoteric surfactants and mixtures thereof, and

from 1 to 9 ky weight based on the total weight of the aqueous solution of a glycol ether presolvent to improve the physical and chemical stability of the aqueous solution,

wherein the co-solvent has a solubility in water at 20.degree. C. in the range of 1 to 25, and A is --OH or a hydrolyzable group, B is a substituted or unsubstituted alkyl group of from 1 to 4 carbon atoms, x has a value of 0, 1 or 2, and D is a substituted or unsubstituted hydrocarbon group.

13. The method of claim 12 wherein:

A is an alkyl ether group.

14. The method of claim 13 wherein:

A is an alkyl $\underline{\text{ether}}$ group having a lower alkyl group having 1 to 4 carbon atoms.

15. The method of claim 12 wherein:

D is a hydrogarbon group containing from 6 to 13 carbon atoms and including at least one fluorine substituent.

16. The method of claim 15 wherein:

the <u>organosilane</u> has the formula Rf-X-Si(OR).sub.3 wherein Rf is a perfluoroaliphatic group, X is a linking group containing an unsubstituted lower alkylene group, and E is methoxy or ethoxy.

- 17. An aqueous composition obtained by the method of claim 1.
- 18. An aqueous composition obtained by the method of claim 7.
- 19. An aqueous composition obtained by the method of claim 12.
- 20. An aqueous composition obtained by the method of claim 16.